ABSTRACT OF THE DISCLOSURE

Proposed is a paper gathering and feeding method, a device therefor, and a rotation member acting sufficiently also on any deformed notes at the time of gathering, and at the time of feeding, feeding is not prevented irrespective of the plasticity deformation, and an object thereof is to reduce the exchange frequency and maintenance of the rotation member, extend the continuous operation time of the paper gathering and feeding device, and realize comprehensive reduction of production cost, service cost, and the like. With respect to a paper gathering and feeding method or a device therefor performing a gathering process for dropping paper to be transferred in a transfer section to gather the same in a gathering section, and a feeding process for feeding the paper gathered in the gathering section to the transfer section, a rotation member provided with a changeable piece changeable with a radius distance between a tip section and a rotation axis is provided in the vicinity of a coupling section between the transfer section and the gathering section, and at the time of the gathering process, the rotation member is so formed as to rotate in a gathering direction to slap down the paper using the changeable piece with the wider radius distance, and at the time of the feeding process, the rotation member rotates in a feeding direction to perform the feeding allowance operation to allow the paper to be fed.